From the

INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

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PCT

NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

(PCT Rule 71.1)

Date of Mailing (day/month/year)

15 JUN 2004

Applicant's or agent's file reference

325.0201PCT

IMPORTANT NOTIFICATION

International application No. International filing date (day/month/year) Priority date (day/month/year) PCT/US03/23369 24 July 2003 (24.07.2003) 14 January 2003 (14.01.2003)

Applicant

FLUOR CORPORATION

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices)(Article 39(1))(see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/US

Mail Stop PCT, Attn: IPEA/US Commissioner for Patents P.O. Box 1450

Facsimile No. (703) 305-3230

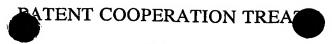
Alexandria, Virginia 22313-1450

Authorized officer

John E Chapman

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Form PCT/IPEA/416 (July 1992)



PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

REC'D 17 JUN 2004

WIPO

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference				
325.0201PCT	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)		
International application No.	International filing date (day/monu	h/year) Priority date (day/month/year)		
PCT/US03/23369	24 July 2003 (24.07.2003)	14 January 2003 (14.01.2003)		
International Patent Classification (IPC)	or national classification and IPC			
IPC(7): G01N 29/04 and US Cl.: 73/622	2, 627; 310/336			
Applicant				
FLUOR CORPORATION				
Examining Authority and	ary examination report has been is transmitted to the applicant act a total of sheets, including the			
before this Authority	nded and are the basis for this re (see Rule 70.16 and Section 607	sheets of the description, claims and/or drawings eport and/or sheets containing rectifications made of the Administrative Instructions under the PCT).		
These annexes consist of a	total of <u>sheets</u> .			
3. This report contains indica	tions relating to the following ite	ems:		
I Basis of the repo	ort	•		
II Priority	•			
III Non-establishme	III Non-establishment of report with regard to novelty, inventive step and industrial applicability			
IV Lack of unity of		y and the step and measural applications		
K-7				
	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
VI Certain documer				
VII Certain defects in				
	ions on the international applicat	ion		
	on the international applicat	1011		
Date of submission of the demand	Data of	completion of this report		
	Date of	completion of this report		
21 January 2004 (21.01.2004)		2004 (21.05.2004)		
Name and mailing address of the IPEA/US		red officer //almise//hylan		
Mail Stop PCT, Attn: IPEA/US Commissioner for Patents		ced officer MalMisselly and Chapman		
P.O. Box 1450 Alexandria, Virginia 22313-1450				
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Internation	oplication No.	
PCT/US03	z3369	

І. в	asi	s of the report
1. W	∕ith	regard to the elements of the international application:*
		the international application as originally filed.
	\boxtimes	the description:
		pages 1-16 as originally filed
l		pages NONE , filed with the demand
		pages NONE, filed with the letter of
	\triangle	the claims:
1		pages NONE , as originally filed pages NONE , as amended (together with any statement) under Article 19
		pages NONE , filed with the demand
		pages 17 and 18 , filed with the letter of 22 April 2004 (22.04.2004)
	_	·
	\boxtimes	the drawings:
		pages 1-4, as originally filed pages NONE, filed with the demand
		pages NONE, filed with the letter of
Г		the sequence listing part of the description:
-		pages NONE as originally filed
		pages NONE, filed with the demand
١, ,,	r 7* . 1	pages NONE, filed with the letter of
2. V	אוע וסחו	regard to the language, all the elements marked above were available or furnished to this Authority in the lage in which the international application was filed, unless otherwise indicated under this item.
T	hes	e elements were available or furnished to this Authority in the following language which is:
Γ		the language of a translation furnished for the purposes of international search (under Rule23.1(b)).
Ī	╡	the language of publication of the international application (under Rule 48.3(b)).
F	ᆿ	
_		the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3. W	Vitł	regard to any nucleotide and/or amino acid sequence disclosed in the international application, the
in	iter.	national preliminary examination was carried out on the basis of the sequence listing:
<u> </u>	4	contained in the international application in printed form.
	4	filed together with the international application in computer readable form.
Ļ	╛	furnished subsequently to this Authority in written form.
		furnished subsequently to this Authority in computer readable form.
L		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the
_	_	international application as filed has been furnished.
L	_	The statement that the information recorded in computer readable form is identical to the written sequence listing
		has been furnished.
4.		The amendments have resulted in the cancellation of:
		the description, pages NONE
		the claims, Nos. NONE
		the drawings, sheets/fig NONE
5.		This report has been established as if (some of) the amendments had not been made, since they have been considered to go
		beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
11113 /6	ερυι	rement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in referred to in a "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17). It is applied to this report.

III. Non-establishment of opinion with regard to novelty, inventive step and industrial applicability			
1. The question whether the claimed invention appears to be novel, to involve an inventive step (to be non-obvious), or to be industrially applicable have not been and will not be examined in respect of:			
the entire international application,			
Claims Nos. <u>13-22</u>			
because:			
the said international application, or the said claim Nos relate to the following subject matter which does not require international preliminary examination (specify):			
the description, claims or drawings (indicate particular elements below) or said claims Nos are so unclear that no meaningful opinion could be formed (specify):			
·			
the claims, or said claims Nos are so inadequately supported by the description that no meaningful opinion could be formed.			
no international search report has been established for said claims Nos. 13-22			
 A meaningful international preliminary examination cannot be carried out due to the failure of the nucleotide and/or amino acid sequence listing to comply with the standard provided for in Annex C of the Administrative Instructions: 			
the written form has not been furnished or does not comply with the standard.			
the computer readable form has not been furnished or does not comply with the standard.			



Internation pplication No. PCT/US 369

cita	asoned statement under Rule 66.2(a) ations and explanations supporting s	uch statement	d to novelty, inventive step or	industrial applicability;
1. STA	ATEMENT			
_	Novelty (N)	Claims	1-12	YES
			NONE	NO
	Inventive Step (IS)	.Claims	1-12	YES
		Claims	NONE	NO
	T 1			
,	Industrial Applicability (IA)	Claims		YES
		Claims	NONE	NO
Claims can be r	1-12 meet the criteria set out in PCT Artic made or used in industry. NEW CITATIONS		is have industrial applicability becau	ise the subject matter claimed
	•			

Internation	application No.
PCT/US03	23369

VII. Certain defects in the international application

VII. Certain defects in the international application					
The following defects in the form or contents of the international application have been noted:					
The drawings are objected to under PCT Rule 66.2(a)(iii) as containing the following defect(s) in the form or content thereof: The drawings do not admit of direct reproduction (Rule 11.13).					
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Form PCT/IPEA/409 (Box VII) (July 1998)



JC14 Rec'd PCT/PTO 11 JUL 2005 10 /5 41 97 4 PCT/US 03 / 23369 PCT/US 22 APR 2004

CLAIMS

What is claimed is:

- 1. An ultrasonic test apparatus for polymeric materials comprising a low-absorption housing at least partially enclosing an ultrasound transducer that emits a low frequency wide angle ultrasound beam having a narrow bandwidth.
- 2. The apparatus of claim 1 wherein the low-absorption housing comprises high-impact polystyrene.
- 3. The apparatus of claim 1 wherein the low frequency is between about 1 MHz and about 5 MHz.
- 4. The apparatus of claim 1 wherein the ultrasound beam is emitted at a beam angle of between about 30 degrees and about 80 degrees.
- 5. The apparatus of claim 1 wherein the bandwidth is about $\pm 10\%$ of the low frequency.
- 6. The apparatus of claim 1 wherein the housing comprises high-impact polystyrene, and wherein the low frequency is about 2.25 MHz at a bandwidth of about \pm 10%.
- 7. The apparatus of claim 6 wherein the ultrasound beam is emitted at a probe angle between about 30 and about 80 degrees, :
- 8. The apparatus of claim 1 wherein the polymeric material comprises a high impact resistant polystyrene.
- 9. The apparatus of claim 1 wherein the polymeric material is selected from the group consisting of high-density polyethylene, polypropylene, and polyvinylidene fluoride.
- 10. The apparatus of claim 1 further comprising an ultrasound receiver in pitch-catch arrangement with the transducer, wherein the ultrasound receiver produces a signal.
- 11. The apparatus of claim 10 wherein the signal is processed using a signal processing software that translates the signal into a visual output.
- 12. The apparatus of claim 11 wherein the visual output is displayed on a portable device that is electronically coupled to at least one of the transducer and ultrasound receiver.
- 13. A method of marketing an ultrasound test apparatus, comprising:

providing an apparatus that has a low-absorption housing at least partially enclosing an ultrasound transducer, wherein the transducer emits a low frequency wide angle ultrasound beam having a narrow bandwidth; and

providing information that the apparatus is useful in detection of a flaw in a polymeric material.

- 14. The method of claim 13 wherein the housing is fabricated at least in part from high-impact polystyrene, and wherein the low frequency is between about 1 MHz and about 5 MHz.
- 15. The method of claim 14 wherein the ultrasound beam is emitted at a beam angle of between about 40 degrees and about 70 degrees, and wherein the bandwidth is about ±10% of the low frequency.
- 16. The method of claim 15 wherein the ultrasound beam is emitted at a probe angle of about 60 degrees.
- 17. The method of claim 16 wherein the polymeric material is selected from the group consisting of high-density polyethylene, polypropylene, and polyvinylidene fluoride.
- 18. The method of claim 13 wherein the flaw is selected from the group consisting of an inclusion, porosity, a lack of fusion, and a fracture.
- 19. The method of claim 18 wherein the information further includes advice that the lack of fusion is detected by a loss of at least one of a back wall echo and a lateral wave.
- 20. The method of claim 13 wherein the information further includes advice that the apparatus will detect the flaw in the polymeric material, when the polymeric material has a thickness of up to 4 inches.
- 21. The method of claim 20 wherein the flaw has a size of less than 4% of the thickness of the polymeric material.
- 22. The method of claim 21 wherein the polymeric material comprises a butt weld of two pipes.